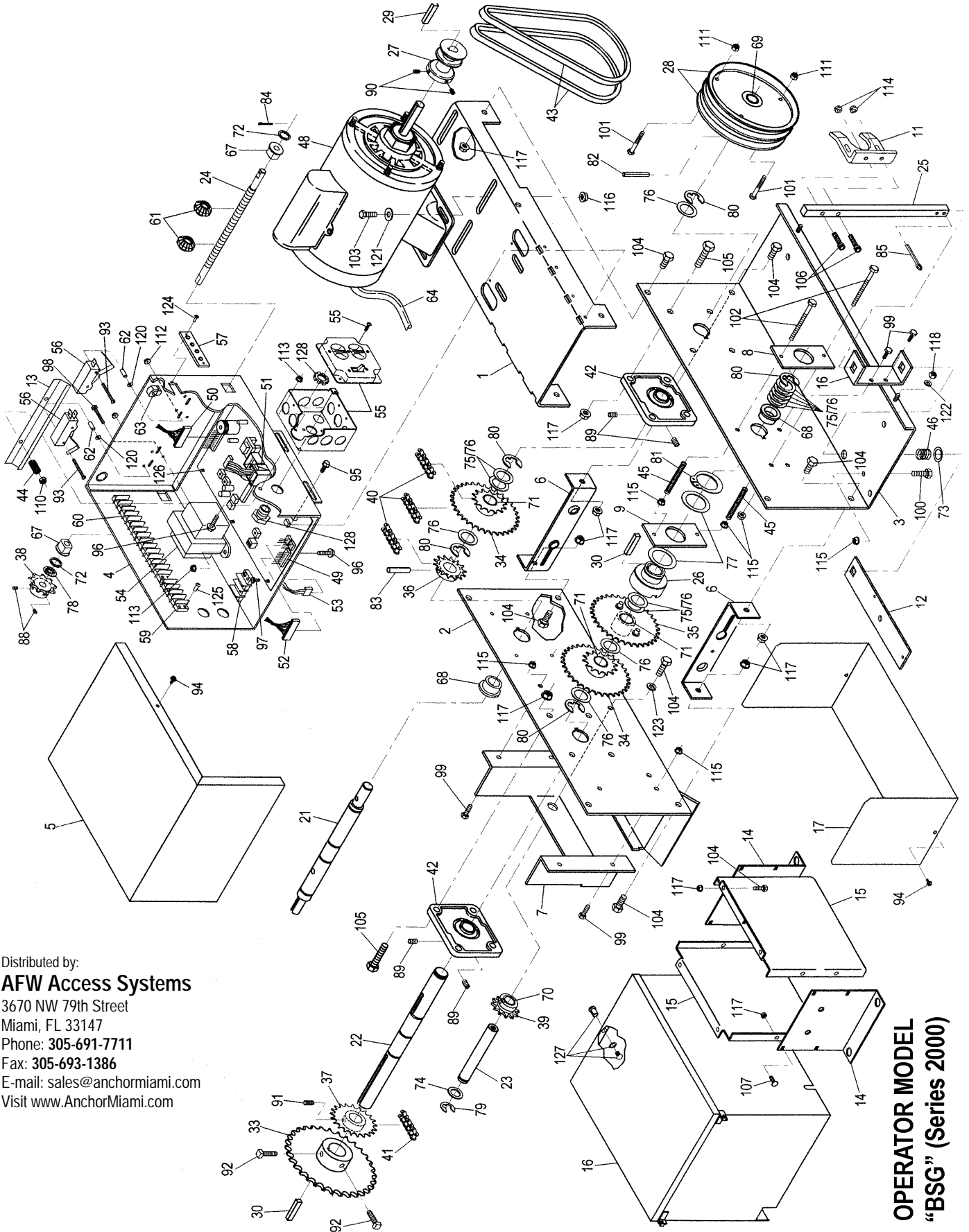


Powermaster BSG 2000 Exploded View



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**OPERATOR MODEL
"BSG" (Series 2000)**

BSG (Series 2000)

ITEM	QTY.	DESCRIPTION	PARTS #
1	One	Base (top) plate	6211
2	One	Drive side plate	3604
3	One	Disconnect side plate	3605
4	One	Electric box	2830
5	One	Electric box cover	2828
6	Two	Spreader bracket	6212
7	One	Drive spreader	3603
8	One	"J" plate (untapped)	C-3562-1
9	One	"J" plate (untapped)	C-3562-2
10	One	Disconnect bracket (U-bracket)	6213
11	One	Disengagement lever (horse shoe)	6214
12	One	Disconnect lever	3616
13	One	Limit nut retainer plate	6209
14	Two	Mounting foot	2306
15	Two	Mounting leg	3617
16	One	Flip top cover assembly	3615
17	One	Chain guard	3628
18			
19			
20	One		
21	One	Clutch shaft	3610
22	One	Output shaft	3611
23	Two	Idler shaft	3612
24	One	Limit shaft	1014
25	One	Disconnect (square) shaft	625
26	One	Brass disconnect	3613
27	One	Double motor pulley	3618
28	One	Double drive sheave	BSG-3619
29	One	3/16" Square key	SK316X2
30	Two	1/4" Square key	SK14X1250
31			
32			
33	One	Drive sprocket 41B3210	7302
34	Two	Cluster sprocket 48B14321	7328
35	One	Pinned sprocket 48B321125	7335
36	One	Reduction sprocket 48B14X1	7331
37	One	Limit drive sprocket 48B21X1	7342
38	One	Limit driven sprocket 48B9	1036
39	Two	Idler sprocket 41B12X1	7305
40	Three	Reduction roller chain	RC65X47
41	One	Limit roller chain	RC65X39
42	Two	1" Four bolt flange bearing	UCF20516
43	Two	V-belt	5L-290
44	Two	Limit nut guide pressure spring	LC045D3MW
45	Two	Brass disconnect return spring	LC45E17MW

BSG (Series 2000)

ITEM	QTY.	DESCRIPTION	PARTS #
46	One	Disconnect lever spring	LC055J1MW
47			
48	One	Motor	10082
49	One	Control board	GSMCB01
50	One	10 Pin wiring harness	10P-HARN
51	One	8 Pin wiring harness	8P-HARN
52	One	7 Pin wiring harness	7P-HARN
53	One	3 Pin wiring harness	3P-HARN
54	One	1Ø Transformer	TU1-2440VA
55	One	4" Square, ON/OFF switch box with outlet	V353D
56	Two	Limit switch	LS-AT#4
57	One	4 Position R/C terminal strip	R/C-TS-04
58	One	2 Position terminal strip	TS-02
59	One	4 Position terminal strip	TS-04
60	One	14 Position terminal strip	TS-114
61	Two	Limit nut	L-100
62	Four	Limit switch spacer	60223
63	One	Strain relieve	SR-87
64	One	Insulating tubing	PVI-024
65			
66			
67	Two	3/8" Flange bearing	FB-375
68	Two	1" Flange bearing	FB-1000
69	Two	3/4" Plain bearing	PBO-758775
70	Two	3/4" X 1" plain bearing	PBO-7510875
71	Three	1" Plain bearing	PBO-1011295
72	Two	3/8" Shim	375X050
73	One	5/8" Shim	625X050
74	Two	3/4" Shim	750X050
75	As Req	1" Shim (thin)	1X016
76	As Req	1" Shim (thick)	1X050
77	Two	1-1/2" Shim	1.5X050
78	One	3/8" Push-on retaining ring	PS375012
79	Two	3/4" E-ring	SE-74STPA
80	Five	1" E-ring	SE-98STPA
81	One	1-3/8" External retaining ring	SH-137STPA
82	One	Roll pin	R25X1.5
83	One	Roll pin	R312X1.625
84	One	Cotter pin	C093X1
85	One	Cotter pin	C125X1
86			
87			
88	Two	Socket set screw	1404SSC
89	Four	Socket set screw	1405SSC
90	Two	Socket set screw	3105SSC

BSG (Series 2000)

ITEM	QTY.	DESCRIPTION	PARTS #
91	One	Socket set screw	3110SSC
92	Two	Square head set screw	SQS516X1
93	Four	Pan head machine screw	0624MSP
94	Four	Hex washer head, type B, sheet metal screw	0804BSW
95	Six	Hex washer head, type B, sheet metal screw	1408BSW
96	Four	Hex washer head machine screw	0808MSW
97	One	Hex washer head machine screw (green)	1106MSW
98	Two	Hex head machine screw	0616MH
99	Six	Hex head tap bolt	1410BHT
100	One	Hex head tap bolt	1416BHT
101	Three	Hex head cap bolt	1424CH2
102	Two	Hex head cap bolt	1448CH2
103	Four	Hex head tap bolt	3112BHT
104	14	Hex head tap bolt	3712BHT
105	Eight	Hex head tap bolt	3720BHT
106	Two	Socket head cap screw	1114CSP
107	Eight	Carriage bolt	3716C
108			
109			
110	Two	Nylon insert stop nut	06NS
111	Three	Nylon insert stop nut	14NS
112	Four	Serrated flange hex nut	06NR
113	Four	Serrated flange hex nut	08NR
114	Two	Serrated flange hex nut	11NR
115	Nine	Serrated flange hex nut	14NR
116	Four	Serrated flange hex nut	31NR
117	28	Serrated flange hex nut	376NR
118	Four	Hex nut	14NF
119			
120	Four	Flat washer	06WSAE
121	Four	Flat washer	31WSAE
122	Four	Lock washer	14WS
123	Two	Lock washer	37WS
124	Two	Rivet	1624-00411
125	Six	Rivet	SD-46BS
126	Six	Stand off	PSO-14
127	One	Key cylinder set	3795-T6
128	One	Conduit nipple	CN-1A

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